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## Electrochemical Sensors for Blood Glucose Measurement

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### Abstract

For the scientific community, sensors are becoming an essential element of daily life. It is a device that can measure any intrinsic feature of the constituent material by transmitting an electrical impulse in response to various physical stimuli, such as heat, light, sound, pressure, magnetism, or movement. Chemical sensors that use an electrode as a transducer element when an analyte is present are known as electrochemical sensors. Electrochemical sensors are appealing in comparison to other types of sensors due to their exceptional capacity for detection, ease of experimentation, and affordability. These benefits have led to their commercial availability and a wide range of uses in the fields of industrial, clinical, and biological analysis. Over time, a wide range of electrochemical sensors that are appropriate for these uses have been created. Electrochemical sensors based on highly sensitive and precise nanomaterials have created new opportunities for the development of innovative technologies connected to the early identification and diagnosis of disease-associated biomarkers. This is due to the fact that the desirable characteristics of nanomaterials have made it possible to fabricate a variety of electrochemical sensors with enhanced analytical capabilities. Additionally, planar electrochemical sensors are widely used in clinical procedures. Two types of planar electrochemical sensors can be distinguished based on the method used for film deposition. There are two types of sensors: thin film and thick film. Thin film technology is exemplified by microelectrode devices, while thick film technology is represented by screen printed electrodes. Additionally, recently, implantable electrochemical sensors with real-time monitoring capabilities for pH, blood gases, blood glucose, electrolytes, and a few specific metabolites have been created. One well-known instance is the use of implantable glucose sensors to track blood-glucose changes in the context of diabetes treatment. These electrochemical biosensors fall into one of four categories: field effect transistor-based, ion-selective, conductometric, potentiometric, and amperometric. The functions and uses of these many kinds of electrochemical sensors will be covered in this study.

### 1. Introduction and Background

The most prevalent and extensively utilized type of chemical sensors are electrochemical ones. A chemical sensor is a tiny device that converts quantitative or qualitative chemical

or biological data into a signal that may be used for analysis. A biological recognition element used in electrochemical biosensors selectively reacts with the target analyte to produce an electrical signal that is

proportional to the analyte's concentration under investigation [1]. Because chemical quantities are instantly converted into electrical impulses, electrochemical sensors are very appealing. Electrochemical sensors can be classified into two categories: passive sensors that require an electrical source to apply a signal, and those that are active (potentiometric sensors), which provide a voltage and whose response is then measured (amperometric, coulometric, and conductometric).

One type of electrochemical sensors that have revolutionary development in recent years is planar electrochemical sensors [2]. The production techniques for planar electrochemical sensors can be different, for example, they can be produced from classical semiconductor materials (such as Si or Ge), solid electrolytes, insulators, metals and catalytic materials, thick film and thin film technologies, photolithography and silicon technology etc. Besides, implantable chemical/biochemical sensors have been developed recently and can be applied for real-time monitoring of pH, blood gases, electrolytes and some other selected metabolites, especially when such compounds are subjected to a rapid change inside the body. Because all hospital instruments for measuring blood gases, electrolytes, and metabolites like glucose, lactate, urea, and creatinine from undiluted/untreated blood samples are based on electrochemical sensors, miniaturization is a necessary step in the development of implantable chemical/biochemical sensors. O<sub>2</sub>/H<sub>2</sub>O<sub>2</sub> couple-based glucose sensors, mediator-based glucose sensors, electrical wiring-based glucose sensors, dual glucose and insulin biosensors, and mediator-based glucose sensors are the different types of implantable glucose sensors [3]. PO<sub>2</sub>, pH, PCO<sub>2</sub>, Ions, and multi-analyte sensors are the

several types of implantable blood-gas and electrolyte biosensors. But before implantable sensors can be developed, a few important problems must be solved. These problems include infection surrounding the implanted sensors, biofouling, and tissue damage. Furthermore, for therapeutic relevance, the response signal should be correlated with blood or plasma concentrations rather than tissue fluid levels.

Another form of electrochemical sensor that has recently been developed and has a lot to offer the biomedical industry in the upcoming decades is nanomaterial-based electrochemical sensors [4]. Synthetic techniques have advanced significantly to the point where a wide range of nanomaterials with highly controllable size, shape, surface charge, and physicochemical properties can now be prepared. Another form of electrochemical sensor that has recently been developed and has a lot to offer the biomedical industry in the upcoming decades is nanomaterial-based electrochemical sensors [4]. Synthetic techniques have advanced significantly to the point where a wide range of nanomaterials with highly controllable size, shape, surface charge, and physicochemical properties can now be prepared. Another popular electrochemical method that is frequently used in biosensors and electrochemical sensors is amperometry. The identification of infectious microbes, the identification of biomarkers, cancer diagnosis, and DNA detection tests are among of the most significant uses of nanomaterials. Because carbon-based nanomaterials can facilitate electron transfer in electrochemical reactions, they are frequently employed in electroanalytical procedures. Because of their ease of synthesis, characterisation, and surface functionalization, noble metal nanoparticles such as platinum, gold, and silver are also

attractive for significant biomedical applications.

## 2. Literature Review

### 2.1 Implantable amperometric sensors

Implantable amperometric sensors for glucose measurement are one of the most well-known applications of this technology, primarily aimed at improving the management of diabetes. These sensors provide continuous glucose monitoring (CGM) without the need for frequent fingerstick measurements, offering real-time data on glucose levels to patients and healthcare providers. Here's how they typically work:

1. **Glucose Oxidase Enzyme:** In most implantable glucose sensors, the biorecognition element is glucose oxidase (GOx), an enzyme that specifically reacts with glucose molecules. When glucose comes into contact with GOx, it undergoes oxidation, resulting in the production of gluconic acid and the reduction of oxygen.
2. **Transducer:** The redox reaction between glucose and oxygen generates a measurable electrical current. This current is detected by the sensor's transducer, typically a platinum or gold electrode, through amperometric measurement. The magnitude of the current is directly proportional to the concentration of glucose in the surrounding tissue.
3. **Implantation:** The sensor, encapsulated within a biocompatible material, is implanted subcutaneously, usually in the abdomen or upper arm. The sensor continuously monitors glucose levels in the interstitial fluid, providing frequent measurements throughout the day and night.
4. **Data Transmission:** The electrical signals generated by the sensor are transmitted wirelessly to an external

receiver or smartphone for data collection and analysis. Advanced algorithms process the data to provide real-time glucose readings, trend analysis, and alerts for hypo- or hyperglycemic events.

Implantable glucose sensors offer several advantages over traditional glucose monitoring methods:

- **Continuous Monitoring:** Unlike traditional fingerstick measurements, which provide discrete snapshots of glucose levels, implantable sensors offer continuous monitoring, enabling a more comprehensive understanding of glucose dynamics.
- **Reduced User Burden:** Implantable sensors eliminate the need for frequent fingerstick testing, reducing the burden on individuals with diabetes and improving their quality of life.
- **Early Detection of Trends:** Continuous glucose monitoring allows for the early detection of trends and patterns in glucose levels, helping individuals and healthcare providers make timely adjustments to treatment regimens.
- **Improved Glycemic Control:** By providing real-time feedback on glucose levels, implantable sensors can help individuals with diabetes achieve better glycemic control, leading to reduced risk of complications.

However, challenges such as sensor calibration, accuracy, sensor drift over time, and the risk of infection at the implantation site remain areas of active research and development in the field of implantable glucose sensors. Nonetheless, these devices hold great promise for improving diabetes management and enhancing the quality of life for individuals living with the condition.

## 2.2 Implantable potentiometric sensors

Implantable potentiometric sensors are another type of implantable biosensor, but unlike amperometric sensors which measure current, potentiometric sensors measure voltage or potential difference. These sensors detect analytes by measuring changes in the electrochemical potential between a reference electrode and a sensing electrode.

Here's how implantable potentiometric sensors generally work:

1. **Sensing Mechanism:** The sensing electrode of the sensor is typically coated with a selective membrane or material that interacts with the target analyte. When the analyte comes into contact with the sensing electrode, it induces changes in the electrochemical potential at the electrode's surface.
2. **Reference Electrode:** The sensor also contains a reference electrode, which maintains a stable potential against which the potential at the sensing electrode is measured. This reference electrode serves as a baseline for the measurement.
3. **Electrochemical Potential Measurement:** The potential difference between the sensing electrode and the reference electrode is measured by an external device. This potential difference changes in response to variations in the concentration of the target analyte.
4. **Implantation:** Similar to amperometric sensors, implantable potentiometric sensors are encapsulated within biocompatible materials and implanted into the body at a suitable location for continuous monitoring of the target analyte.
5. **Data Collection and Analysis:** The measured potential difference is transmitted to an external device for data collection and analysis. Algorithms may be employed to interpret the data and provide real-time

feedback or alerts based on the concentration of the target analyte.

Implantable potentiometric sensors have been explored for various applications, including monitoring pH levels, ion concentrations, and specific biomolecules in biological fluids. For example, they can be used for monitoring pH levels in tissues or bodily fluids to assess metabolic activity or detect abnormalities. They can also be tailored to detect specific ions or molecules relevant to various physiological processes or disease states.

Compared to amperometric sensors, potentiometric sensors offer certain advantages, such as lower power consumption and higher selectivity for certain analytes. However, they may have limitations in terms of sensitivity and dynamic range depending on the specific application and design of the sensor.

Overall, implantable potentiometric sensors represent a valuable tool for continuous monitoring of analytes in biological systems, offering potential benefits for medical diagnosis, physiological research, and personalized healthcare. Continued advancements in sensor technology and biocompatible materials are expected to further enhance the performance and applicability of these sensors in the future.

## 2.3 Conductometric sensors

Conductometric sensors are designed to measure the changes of solution conductivity. When an alternating potential is applied between two inert electrodes, the resulting conductivity can be measured because of the ability of ions to carry current between the electrodes. Some enzyme reactions would produce a change in the ionic strength that can be monitored by conductometric sensors. However, conductometric sensors are limited

for in vivo applications due to the variable ionic background of the biological fluids and the difficulty associated with the measurement of small conductivity changes in high ionic strength media.

However, challenges such as sensor stability, selectivity, and biocompatibility need to be addressed for practical implementation in clinical settings. Research and development efforts continue to focus on improving the performance and reliability of conductometric sensors for glucose monitoring, with the goal of enhancing diabetes management and improving patient outcomes.

## 2.4 Ion Selective Field Effect Transistor (ISFET)

ISFET is a solid-state device that combines the ion-sensitive properties of a membrane with the field-sensing characteristic of a transistor. Indeed, ISFET is a modified metal oxide semiconductor FET in which the metal oxide gate is replaced by an ion-sensitive membrane. Similar to ion selective electrodes, the potential of ISFET is established by the membrane-analyte interaction. However, instead of measuring the potential difference, ISFET uses the potential to control the current flow between the source and the drain regions. Thus, the current is used to monitor the analyte activity. ISFET can be easily miniaturized, and mass Ion Selective Field Effect Transistors (ISFETs) are semiconductor devices used as chemical

sensors, particularly for detecting ions in solution. While they're commonly used for pH sensing, ISFETs have also been explored for glucose detection. Here's how ISFETs for glucose detection generally work:

**Sensing Mechanism:** The sensing mechanism in ISFETs relies on changes in the electrical properties of a semiconductor surface when it

comes into contact with ions or charged molecules. In the case of glucose detection, the ISFET's sensing surface is usually modified with a glucose-specific bioreceptor, such as glucose oxidase.

**Glucose Interaction:** When glucose molecules in the sample solution interact with the bioreceptor on the ISFET's surface, enzymatic reactions occur, leading to the generation or consumption of ions near the surface. These changes in ion concentration result in alterations in the electrical properties of the semiconductor surface.

**Field Effect Transistor Operation:** The ISFET comprises a metal-oxide-semiconductor field-effect transistor (MOSFET) structure, where the gate terminal is exposed to the sample solution. Changes in ion concentration at the sensing surface modulate the conductivity of the semiconductor channel, thereby affecting the transistor's electrical characteristics.

**Detection and Measurement:** The ISFET's electrical properties, such as threshold voltage or drain current, are sensitive to changes in ion concentration induced by glucose binding. These changes are detected and measured by the ISFET's readout circuitry.

ISFET-based glucose sensors offer several advantages, including high sensitivity, rapid response times, and compatibility with miniaturization for integration into portable or implantable devices. They can also be designed to be selective for glucose, minimizing interference from other ions or molecules present in biological samples.

However, challenges such as sensor stability, selectivity, and drift over time need to be addressed for reliable and accurate glucose monitoring applications. Research and development efforts continue to focus on

optimizing ISFET sensor designs, surface modifications, and signal processing techniques to improve their performance for glucose detection in clinical settings. Implantable ISEFTs are used to monitor electrolytes ( $K^+$ ,  $Ca^+$  and  $Na^+$ ) in blood.

## 2.5 Different categories of Implantable Glucose Sensors

### 2.5.1 O<sub>2</sub>/H<sub>2</sub>O<sub>2</sub> Couple-based glucose sensor

Glucose sensors based on the O<sub>2</sub>/H<sub>2</sub>O<sub>2</sub> couple utilize the enzymatic reaction between glucose and glucose oxidase (GOx) to produce hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>). The presence of H<sub>2</sub>O<sub>2</sub> can be detected electrochemically or optically, allowing for the quantification of glucose levels. Here's how these sensors typically work:

1. **Enzymatic Reaction:** Glucose oxidase catalyzes the oxidation of glucose in the presence of oxygen (O<sub>2</sub>), producing gluconic acid and hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>). The reaction can be represented as follows:  $\text{Glucose} + \text{O}_2 \rightarrow \text{Gluconic acid} + \text{H}_2\text{O}_2$ .
2. **Detection Method:** The concentration of H<sub>2</sub>O<sub>2</sub> generated is directly proportional to the glucose concentration in the sample. Therefore, by measuring the concentration of H<sub>2</sub>O<sub>2</sub>, one can determine the glucose concentration.
3. **Electrochemical Detection:** In electrochemical glucose sensors, H<sub>2</sub>O<sub>2</sub> is typically detected using a working electrode, which may be made of materials such as platinum, gold, or carbon. H<sub>2</sub>O<sub>2</sub> undergoes oxidation at the working electrode, generating a current that can be measured and correlated to the glucose concentration.
4. **Optical Detection:** Alternatively, in optical glucose sensors, H<sub>2</sub>O<sub>2</sub> can be

detected using a fluorescent or colorimetric probe that reacts with H<sub>2</sub>O<sub>2</sub> to produce a measurable signal. The intensity of the signal is proportional to the concentration of H<sub>2</sub>O<sub>2</sub>, and hence glucose.

5. **Calibration and Data Processing:** The sensor output is calibrated against known glucose concentrations to establish a linear relationship between the detected signal and the glucose concentration. Data processing algorithms may be employed to convert the measured signal into glucose concentration readings.
6. **Implantable or External Configuration:** O<sub>2</sub>/H<sub>2</sub>O<sub>2</sub> couple-based glucose sensors can be designed for both implantable and external use. Implantable sensors are typically miniaturized and encapsulated in biocompatible materials for continuous glucose monitoring within the body. External sensors may be used for periodic glucose measurements in laboratory or clinical settings.

These sensors offer several advantages, including high sensitivity, selectivity, and rapid response times. They are widely used in clinical diagnostics, diabetes management, and biomedical research. However, challenges such as sensor stability, interference from other electroactive species, and biocompatibility issues need to be addressed for practical implementation in real-world applications. Ongoing research aims to improve the performance and reliability of O<sub>2</sub>/H<sub>2</sub>O<sub>2</sub> couple-based glucose sensors to meet the growing demands for accurate and convenient glucose monitoring. One possible remedy is to cover a glucose transport-limiting membrane on the sensing site to restrict the glucose diffusion without

affecting the permeability of the co-reactant O<sub>2</sub>. (“analyte door” shown in figure)

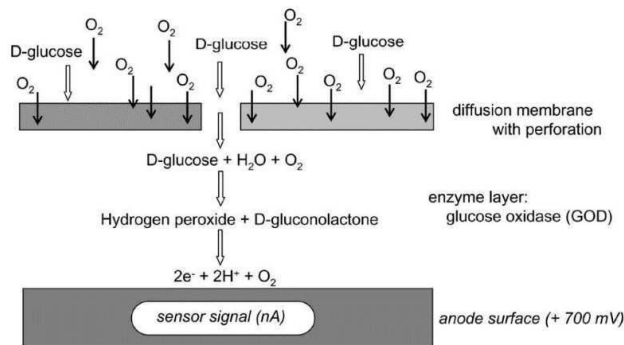


Figure 1: Schematic representation of “analyte door” biosensor [5]

## 2.5.2 Dual Glucose and Insulin Biosensors

Dual glucose and insulin biosensors are devices designed to monitor both glucose and insulin levels simultaneously. These biosensors offer a comprehensive approach to diabetes management by providing real-time data on both blood glucose concentration and insulin levels, which are crucial for understanding the dynamics of glucose metabolism and insulin action in the body. Here's how these biosensors typically work:

1. **Glucose Sensing**: The glucose sensing component of the biosensor detects and quantifies the concentration of glucose in the blood or interstitial fluid. This can be achieved using various sensing principles, such as enzymatic reactions, electrochemical detection, or optical detection.

2. **Insulin Sensing**: The insulin sensing component of the biosensor measures the concentration of insulin, either in the blood or at the tissue level. This may involve the use of specific antibodies or aptamers that bind to insulin molecules, leading to a measurable signal change.

3. **Dual Detection System**: The biosensor integrates both glucose and insulin sensing components into a single device or platform. This may involve separate sensing elements for glucose and insulin, each with its own detection mechanism, or a combined sensing system capable of simultaneously measuring both analytes.

4. **Data Processing and Analysis**: The measured signals from the glucose and insulin sensing components are processed and analyzed to provide real-time readings of blood glucose concentration and insulin levels. Advanced algorithms may be employed to interpret the data, calculate insulin sensitivity or resistance, and provide personalized recommendations for diabetes management.

5. **Implantable or Wearable Configuration**: Dual glucose and insulin biosensors can be designed for implantable or wearable use, depending on the intended application. Implantable biosensors provide continuous monitoring of glucose and insulin levels within the body, while wearable biosensors offer non-invasive or minimally invasive monitoring for convenient use in daily life.

These biosensors hold great promise for improving diabetes management by providing a more comprehensive understanding of glucose-insulin dynamics and facilitating personalized treatment strategies. They enable timely adjustments to insulin therapy, optimization of glucose control, and early detection of hypo- or hyperglycemic events, ultimately leading to better outcomes for individuals living with diabetes. Continued research and development efforts are focused on enhancing the performance, reliability, and



usability of dual glucose and insulin biosensors for clinical and personal use.

## 2.6 Carbon based nanomaterials for electrochemical sensors

Carbon based nanomaterials offer unique advantages that includes high surface to volume ratio, high electrical conductivity, chemical stability, biocompatibility and robust mechanical strength. As a result, they are frequently incorporated as sensing elements [4] [7]. Single-walled carbon nanotubes (SWNTs), consisting of single graphene sheets that are wrapped into cylindrical tubes with diameters of between 0.4 and 2.5 nm, offer excellent physical and chemical properties that enable a wide range of biomedical applications. Also, many studies have shown that SWNTs have the ability to efficiently promote electron-transfer reactions. Functionalized carbon nanotubes exhibit unique properties that may facilitate a variety of clinical applications including the diagnosis and treatment of cancer, infectious diseases, central nervous system disorders and enable applications in tissue engineering.

Multi-walled carbon nanotubes (MWNTs) are comprised of multiple nested graphene sheets, having variable diameters of up to 100 nm. The lengths of these nanotubes can range from a few nanometers to several micrometers. MWNTs have been used in the development of electrochemical DNA sensors for the detection of calf thymus DNA molecules, employing cyclic voltammetry. Carbon nanotube modified electrodes have been successfully employed in the determination of epinephrine. Epinephrine is an important catecholamine neurotransmitter which is involved in signal transfer in the mammalian central nervous system. In biological fluids such as blood and urine, epinephrine coexists with ascorbic acid and uric acid. Hence, ascorbic acid and uric acid

may interfere with the electrochemical detection of epinephrine at an unmodified electrode. Yogeswaran et al. have developed a method for the simultaneous determination of ascorbic acid, epinephrine and uric acid under physiologically relevant conditions using a composite film comprised of functionalized MWNTs and Nafion, which incorporated platinum and gold nanoparticles as shown in figure.

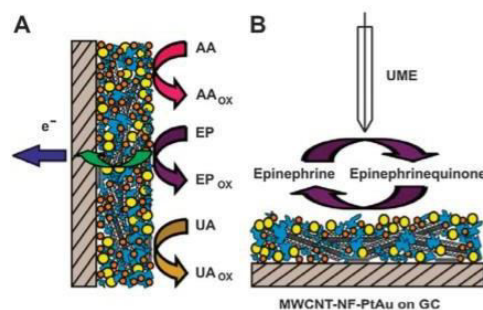


Figure 2: Possible electrocatalytic reaction at functionalized MWNTs-Nafion-platinum gold in cyclic voltammetry (A) and scanning electrochemical microscopy (B) [4]

## 2.7 Noble metal nanoparticles based electrochemical sensor

Noble metal nanoparticles such as platinum, gold and silver are interesting due to their unique size and shape dependent optoelectronic properties. These noble metal nanoparticles have much interest in important biomedical applications because of their ease of synthesis, characterization and surface functionalization. Many of their unique physico-chemical properties have been explored at the nanoscale such as localized surface plasmon resonance.

## 2.8 Thick film sensors

Thick-film technology was introduced about thirty years ago as a means of producing hybrid circuits. Such circuits comprise semiconductor devices, monolithic ICs and other discrete devices, in addition to the thick films themselves. A thick-film sensor is

generally formed by layers (or films) of special inks or pastes deposited sequentially onto an insulating support or substrate [8]. The film is applied through a mask containing the substrate, and deposited films are obtained by pattern transfer from the mask.

## 2.9 Thin film sensors

Thin-film technology is a technique that can be used to produce microelectrodes and microsystems as well-defined and reproducible interfaces between sensing, recognition and transduction sites. Using this technique, it is possible to produce layers of different materials with 10-20  $\mu\text{m}$  as thickness. Several planar microelectrochemical chips using thin-film technology have been developed and used in the development of voltammetric, conductometric and potentiometric sensors [8].

## Perspective and Conclusions

Almost all implantable electrochemical sensors suffer from severe performance degradation after implantation. This is mainly resulting from the biological response of the host toward the foreign sensing devices, or the incompatibility of the sensor materials to the host. As a result, the induced inflammatory reactions, thrombus and capsule formation not only change the local analyte concentration at the sensing site, but also trigger a series of effects like membrane biodegradation and electrode passivation, leading to wrong analytical results and even the failure of in vivo monitoring. The key technology to solve this problem is the development of biocompatible materials using special bulk materials or modified derivatives to prevent the adsorption of proteins and cells.

The most common biocompatible materials developed so far are poly(ethyleneglycol),

polyvinylchloride, polyurethanes, silicone rubber, nafion, cellulose, chitosan, and phospholipids including their derivatives and copolymers. However, although significant progress has been achieved in the past few years, it is still very difficult to obtain good biocompatibility without sacrificing other material functions. This is especially true for implantable potentiometric sensors because their analytical signals come directly from the biological fluids/polymer materials interface. Altering the bulk or surface chemistry of the polymer could potentially influence the ion transfer rate across the interface and the thermodynamics of ion extraction into the organic polymeric phase.

For producing planar sensors, thick and thin-film technologies together with photolithography have furnished a powerful tool in their fabrication. In the recent years, miniaturization of devices has become attractive. As a result, nanotechnology and micromachining are also becoming an interesting approach to produce planar sensors. Therefore, planar electrochemical sensors, with their characteristics in terms of low cost and suitability for microfabrication, can be expected to become more and more popular in the years.

Micro-Electro-Mechanical Systems (MEMS) is the integration of mechanical elements like valves and pumps, associated with sensors, actuators, and electronics on a common silicon substrate through microfabrication technology. While the electronics are fabricated using integrated circuit or process sequences, the micromechanical components are fabricated using compatible micromachining processes that selectively etch away parts of the silicon wafer or add new structural layers to form the mechanical and electromechanical devices. This technology was largely applied in latest years to lab-on-a-chip applications.

On the other hand, nanomaterial based electrochemical sensors have wide range of applications in clinical diagnostics and biological research due to their novel functionality. Electrochemical sensors comprised of novel nanomaterials have great potential for enhancing the capabilities of current molecular diagnostics by allowing rapid and highly accurate diagnoses, the integration of diagnostic and therapeutic capacities and the realization of personalized medicine. The rapid and precise real-time detection of analytes requires that electrochemical sensors have properties like low energy consumption, rapid response time, enhanced selectivity, sensitivity and swift recoverability. Each of these parameters will undoubtedly undergo further improvements and refinements in the future due to advances in nanomaterials synthesis, processing, integration and testing techniques. However, the interplay between these elements must be carefully investigated and quantified to ensure synergistic benefits for the patient.

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